1. PRODUCT NAME
Korolite® 250 Expanded Polystyrene (EPS) Insulation

2. MANUFACTURER
Airfoam Industries Ltd.
19402 - 56 Ave, Surrey BC V3S 6K4 Canada
800.663.8162 or 604.534.8626 | www.airfoam.com

3. PRODUCT DESCRIPTION
Korolite® Expanded Polystyrene (Eps) is a high-performance, closed cell, rigid foam insulation material that uses air as main ingredient. EPS insulation resists moisture and mold/fungi growth with low environmental impacts, high & stable Long-Term Thermal Resistance, and good drying potential over the long service lives of buildings.

Korolite® 250 is used in many residential and commercial construction applications such as wall, roof and below-grade insulation including under slabs.

Sizes: Korolite® EPS insulation is available in various lengths, widths and common thicknesses listed in Table 2. Common widths and lengths are 2’x8’ and 4’x8’ [0.61m x 2.44m or 1.22m x 2.44m] but can be custom ordered in any size to meet your project specifications.

4. TECHNICAL DATA

Code Compliance
Refer to Airfoam’s Code Compliance Research Report CCRR-0379 at

Korolite® 250 EPS insulation is third-party certified and complies with:
- **Thermal Insulation** Canada: CAN/ULC-S701.1 Type 3;
  US: ASTM C578 Type IX, ICC-ES AC12
- **Surface Burning Characteristics**: CAN/ULC-S102.2, ASTM E84 (UL 723)

Material Properties
Korolite® 250 Insulation products exhibit the typical physical properties indicated in Table 1 and below when tested as represented.

Typical insulation values for common thicknesses are listed in Table 2.

Environment Data
EPS has much lower environmental impacts than most other foam plastic insulation materials. The Environmental Product Declaration (EPD) has been certified by UL Environment and is available on www.airfoam.com.

Korolite® EPS insulation may contain up to 30% pre-consumer recycled content or can be ordered without recycled content for EIFS/Stucco applications.

Korolite® EPS insulation resists mold & fungi growth per ASTM C1338 and has no nutritional value for insects. To protect against termites place adequate physical barriers such as membranes around below-grade EPS.

Max. service temperature: Long-Term Exposure 75°C [167°F], Intermittent Exposure 80°C [176°F]

Thermal expansion coefficient: 5-7 • 10⁻⁶/°K

Capillarity: None.

**TABLE 1. Korolite® 250 EPS Insulation - Material Properties**

<table>
<thead>
<tr>
<th>Property²</th>
<th>Units</th>
<th>Value</th>
<th>Standard</th>
</tr>
</thead>
<tbody>
<tr>
<td><strong>Compressive Resistance</strong></td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Minimum @ 10% Deformation</td>
<td>psi</td>
<td>25</td>
<td>ASTM D1621, Proc. A</td>
</tr>
<tr>
<td></td>
<td>kPa</td>
<td>172</td>
<td></td>
</tr>
<tr>
<td><strong>Thermal Resistance</strong>³,⁴</td>
<td>Minimum @ 24°C [75°F]</td>
<td></td>
<td></td>
</tr>
<tr>
<td>R-Value / inch thickness</td>
<td>ft²•hr•°F/(BTU-in)</td>
<td>4.27</td>
<td>ASTM C518</td>
</tr>
<tr>
<td></td>
<td>m²•kW/(m²•K)</td>
<td>0.74</td>
<td></td>
</tr>
<tr>
<td>Rsi / 25mm thickness</td>
<td></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Flexural Strength</strong> Minimum</td>
<td>psi</td>
<td>50</td>
<td>ASTM C203, Proc. B</td>
</tr>
<tr>
<td></td>
<td>kPa</td>
<td>345</td>
<td></td>
</tr>
<tr>
<td><strong>Water Vapor Permeance</strong>⁵</td>
<td>Maximum @ 1” [25.4mm] thickness</td>
<td>perms</td>
<td>ASTM E96, dynamic</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2.3</td>
<td></td>
</tr>
<tr>
<td></td>
<td></td>
<td>132</td>
<td></td>
</tr>
<tr>
<td><strong>Water Absorption</strong>²</td>
<td>Maximum % by volume</td>
<td>USA</td>
<td>ASTM C272, 1 Day</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Canada</td>
<td>ASTM D2842, 4 Days</td>
</tr>
<tr>
<td></td>
<td></td>
<td>2</td>
<td></td>
</tr>
<tr>
<td></td>
<td>2</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Dimensional Stability</strong></td>
<td>% linear change max.</td>
<td>1.5</td>
<td>ASTM D2126, 7 Days @ 70°C</td>
</tr>
<tr>
<td></td>
<td></td>
<td></td>
<td>ASTM C518 or C177</td>
</tr>
<tr>
<td><strong>Additional Thermal Resistance Information</strong>³,⁴</td>
<td>Typical R-value³,⁵ per inch [25.4mm] @ 25°F</td>
<td>ft²•hr•°F/(BTU-in)</td>
<td>ASTM C518 or C177</td>
</tr>
<tr>
<td></td>
<td></td>
<td>4.8</td>
<td></td>
</tr>
<tr>
<td></td>
<td>@ 40°F</td>
<td>ft²•hr•°F/(BTU-in)</td>
<td>4.6</td>
</tr>
</tbody>
</table>

Additional Information:
- The lab-test methods for water absorption use complete submersion under a head of water for 24 or 96 hours, so the values are applicable to specific design requirements only when the end-use conditions are similar to test method requirements.
- ASTM C518 or C177 does not part of all the industry consensus standards (ASTM C578, CAN/ULC-S701.1) and provided AS-IS solely for informational purposes.

Applicable Standards
- ASTM C203 - Standard Test Methods for Breaking Load and Flexural Properties of Block-Type Thermal Insulation
- ASTM C303 - Standard Test Method for Dimensions and Density of Preformed Block and Board—Type Thermal Insulation
- ASTM C1512 - Standard Test Method for Characterizing the Effect of Exposure to Environmental Cycling on Thermal Performance of Insulation Products
- ASTM D1621 - Standard Test Method for Compressive Properties of Rigid Cellular Plastics
- ASTM D2126 - Standard Test Method for Response of Rigid Cellular Plastics to Thermal and Humid Aging
- ASTM E96 - Standard Test Methods for Water Vapor Transmission of Materials
- CAN/ULC-S102 - Standard Method of Test for Surface Burning Characteristics of building Materials and Assemblies
- CAN/ULC-S701.1 - Standard for Thermal Insulation, Polystyrene, Boards & Pipe Covering
- ICC-ES AC12 - Foam Plastic Insulation

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Expanded Polystyrene (EPS) can be recycled for reuse.

Fire Protection

**CAUTION:** This product is combustible. Keep away from high heat and ignition sources. A protective barrier or a thermal barrier is required as specified in the appropriate building code.

¾ Hour Fire Rating for a Composite Wall Assembly with EPS c.i. (Continuous Insulation) per CAN/ULC-S101, ASTM E119, see Design No. CPIA/CWP 45-01. Meets NFPA 285 with specific limitations for an exterior wall assembly.

For more information consult Airfoam’s CCRR-0379 at www.airfoam.com/ Airfoam-Code-Report-CCRR-0379.pdf, your engineer, local building department or call Airfoam at 800.663.8162.

**Solubility & Incompatibility**

Insoluble in water and in general chemically inert. EPS dissolves in hydrocarbons (e.g. fuels, oils, tar), organic solvents (e.g. acetone/ketones, benzene, paint thinner), ethers, esters, aldehydes and amines.

**5. INSTALLATION**


Install Korolite® insulation in compliance with all applicable building codes. Korolite® insulation is easy to handle and install and can be cut with a utility knife or any sharp blade. Butt edges and ends tightly to adjacent EPS boards. Ensure compatibility of any other product (such as adhesives, tapes, coatings or finishes) with Expanded Polystyrene. Korolite® Rigid Foam Insulation is a non-structural material. Korolite® insulation shall only be placed into an assembly where the moisture transport mechanisms are well understood and determined to be acceptable in accordance with accepted engineering practice (e.g. current ASHRAE Handbook of Fundamentals).

For safe handling and storage information refer to the Safety Data Sheet (SDS) at www.airfoam.com/SDS.pdf or request a printed copy.

**GHS Classification:** Non-Hazardous.

**UV-light surface degradation:** white EPS can be exposed to direct sunlight for a few weeks. Prolonged exposure to ultraviolet light creates a yellow dust on the surface of EPS products which has negligible impact on the products’ properties but may require removal before adhering other materials such as stucco or self-adhesive membranes.

**6. AVAILABILITY**

Korolite® EPS Insulation is supplied from Surrey BC through our extensive distribution network. For product availability or to get in touch with your local distributor, call Airfoam at 800.663.8162 or +1.604.534.8626.

**7. WARRANTY**


**8. MAINTENANCE**

No maintenance is required in normal use. EPS insulation that became wet can be dried out within reasonable times per ASTM C1512 tests using adequate drainage and/or ventilation.

**9. TECHNICAL SERVICES**

Airfoam can provide technical information and support to help address questions when using Korolite® EPS Insulation. Technical personnel are available to assist with any insulation project. For technical assistance, contact Airfoam at:

Online: www.airfoam.com/eps-insulation-support.php
Phone: 800.663.8162 or +1.604.534.8626
Fax: +1.604.534.1212

**Recycling:** Expanded Polystyrene (EPS) can be recycled for reuse in a variety of different applications, from construction and landscaping to packaging and park benches. Airfoam Industries Ltd. is a registered Recycling Facility for EPS materials accepting recyclable #6 white Expanded Polystyrene (EPS) from our customers - free of charge, if it is clean, dry, and not mixed with any other materials.

**10. FILING SYSTEM**

Korolite® 250 EPS Technical Specifications filed at: www.airfoam.com